



MATERIAL SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Material name LPS® Dry Film PTFE Lubricant
Recommended use A dry film industrial lubricant for rubber, plastic and metal parts.
Version # 01
CAS # Mixture
Part Number 02616
Manufacturer information LPS Laboratories, a division of Illinois Tool Works
4647 Hugh Howell Rd
Tucker, GA 30084 United States
sds@lpslabs.com
www.lpslabs.com
1-800-241-8334 / 770-243-8800
Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. This preparation is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification R5, Xi;R36, R67
Risk phrase(s) R36 Irritating to eyes.
R5 Heating may cause an explosion.
R67 Vapors may cause drowsiness and dizziness.
Safety phrase(s) S1 Keep locked up.
S2 Keep out of the reach of children.
S7/9 Keep container tightly closed and in a well-ventilated place.
S16 Keep away from sources of ignition - No smoking.
S23 Do not breathe gas/fumes/vapor/spray.
S25 Avoid contact with eyes.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS #	Percent
DIMETHYL ETHER	115-10-6	30 - 60
Isopropanol	67-63-0	10 - < 30
Other components below reportable levels		30 - 60

4. FIRST AID MEASURES

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if irritation develops and persists. For minor skin contact, avoid spreading material on unaffected skin. In case of contact with liquefied gas, thaw frosted parts with lukewarm water. Wash clothing separately before reuse.

Eye contact Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion Call a physician or poison control center immediately. Only induce vomiting at the instruction of medical personnel. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

General advice In case of shortness of breath, give oxygen. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

Notes to physician In case of shortness of breath, give oxygen.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media Alcohol resistant foam. Water. Dry powder. Carbon dioxide (CO₂).
Specific hazards During fire, gases hazardous to health may be formed.

Specific methods	Cool containers exposed to flames with water until well after the fire is out.
HAZCHEM code	None.
Hazardous combustion products	May include oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	Keep unnecessary personnel away. Keep upwind. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid inhalation of vapors or mists. Ventilate closed spaces before entering them. For personal protection, see section 8 of the MSDS.
Environmental precautions	Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
Containment procedures	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Prevent entry into waterways, sewer, basements or confined areas.
Methods for cleaning up	Stop the flow of material, if this is without risk. Isolate area until gas has dispersed. Following product recovery, flush area with water. For waste disposal, see section 13 of the MSDS.

7. HANDLING AND STORAGE

Handling	May be ignited by open flame. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Ground and bond containers when transferring material. Do not re-use empty containers. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with eyes. Avoid prolonged exposure. Use only in well-ventilated areas.
Storage	Keep locked up. Store in a place accessible by authorized persons only. Contents under pressure. Do not expose to heat or store at temperatures above 120°F/49°C as can may burst. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the MSDS).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Isopropanol (CAS 67-63-0)	STEL	400 ppm
	TWA	200 ppm

Australia. National Workplace OELs (Workplace Exposure Standards for Airborne Contaminants, Appendix A)

Components	Type	Value
DIMETHYL ETHER (CAS 115-10-6)	STEL	950 mg/m ³
	TWA	500 ppm 760 mg/m ³ 400 ppm
Isopropanol (CAS 67-63-0)	STEL	1230 mg/m ³ 500 ppm
	TWA	983 mg/m ³ 400 ppm

Australia. OELs. (Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment)

Components	Type	Value
DIMETHYL ETHER (CAS 115-10-6)	STEL	950 mg/m ³
	TWA	500 ppm 760 mg/m ³ 400 ppm
Isopropanol (CAS 67-63-0)	STEL	1230 mg/m ³ 500 ppm
	TWA	983 mg/m ³ 400 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
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Isopropanol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*
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* - For sampling details, please see the source document.

Recommended monitoring procedures

Additional exposure data Not available.

Engineering measures to reduce exposure Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Personal protective equipment

Respiratory protection Avoid breathing dust/fume/gas/mist/vapors/spray. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection For prolonged or repeated skin contact use suitable protective gloves. Chemical resistant gloves are recommended.

Eye protection Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

Skin and body protection Avoid contact with the skin.

Environmental exposure controls Environmental manager must be informed of all major releases.

Hygiene measures When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Liquid.
Physical state	Gas.
Form	Aerosol.
Color	White.
Odor	Ether-like.
Odor threshold	Not established
pH	Not applicable
Vapor pressure	Not available.
Vapor density	> 1 (air = 1)
Boiling point	Not established
Melting point/Freezing point	Not established
Solubility (water)	5 %
Specific gravity	0.79 - 0.81 @ 20°C
Flash point	Not established
Flammability limits in air, upper, % by volume	Not established
Flammability limits in air, lower, % by volume	Not established
Auto-ignition temperature	Not established
VOC	57 % per US State and Federal Consumer Product Regulations
Evaporation rate	> 1 (BuAc = 1)
Viscosity	Not established
Percent volatile	96 - 99 %
Partition coefficient (n-octanol/water)	< 1
Other data	
Decomposition temperature	Not established
Flammability (solid, gas)	Flammable gas.
Heat of combustion	15.5 kJ/g

10. STABILITY AND REACTIVITY

Chemical stability	Instability caused by elevated temperatures.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Aerosol containers are unstable at temperatures above 50°C. Contact with incompatible materials.
Materials to avoid	Strong oxidizing agents. Isocyanates. Chlorine.
Hazardous decomposition products	Carbon oxides. Hydrogen fluoride.

11. TOXICOLOGICAL INFORMATION

Toxicological data

Components	Species	Test Results
DIMETHYL ETHER (CAS 115-10-6)		
Acute		
<i>Inhalation</i>		
LC50	Mouse	494.36 mg/l, 15 Minutes 385.94 ppm 385.94 mg/l, 30 Minutes
	Rat	> 20000 ppm 308.5 mg/l, 4 Hours
Isopropanol (CAS 67-63-0)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	12800 mg/kg 16.4 ml/kg
<i>Inhalation</i>		
LC50	Rat	> 10000 ppm
<i>Oral</i>		
LD50	Dog	4797 mg/kg
	Mouse	3600 mg/kg
	Rabbit	5.03 g/kg
	Rat	4.7 g/kg
<i>Other</i>		
LD50	Mouse	1509 mg/kg
	Rat	1099 mg/kg

* Estimates for product may be based on additional component data not shown.

Routes of exposure	Inhalation. Eye contact.
Chronic toxicity	Prolonged inhalation may be harmful.
Sensitization	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Reproductivity	Based on available data, the classification criteria are not met.
Epidemiology	No epidemiological data is available for this product.
Local effects	Harmful if swallowed. Irritating to eyes.
Symptoms and target organs	Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Irritation of eyes and mucous membranes. Causes eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

12. ECOLOGICAL INFORMATION

Ecotoxicological data

Components	Species	Test Results
Isopropanol (CAS 67-63-0)		
Aquatic		
Fish	LC50 Bluegill (<i>Lepomis macrochirus</i>)	> 1400 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability Not inherently biodegradable.

Mobility This product is miscible in water.

Bioaccumulation

Bioaccumulative potential

Octanol/water partition coefficient log Kow

LPS® Dry Film PTFE Lubricant	< 1
DIMETHYL ETHER	0.1
Isopropanol	0.05

Aquatic toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Other adverse effects None known.

13. DISPOSAL CONSIDERATIONS

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. This material and its container must be disposed of as hazardous waste. Must be incinerated in a suitable incineration plant holding a permit delivered by the competent authorities. Dispose in accordance with all applicable regulations.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Avoid discharge into water courses or onto the ground.

14. TRANSPORT INFORMATION

ADG

UN number	UN1950
UN proper shipping name	AEROSOLS, non-flammable
Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	Not available.
Hazchem code	2YE
Special precautions for user	Read safety instructions, MSDS and emergency procedures before handling.

IATA

UN number	UN1950
UN proper shipping name	Aerosols, non-flammable
Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	No.
ERG Code	2L
Special precautions for user	Read safety instructions, MSDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, non-flammable
Transport hazard class(es)	
Class	2.2
Subsidiary risk	-
Packing group	Not applicable.

Environmental hazards**Marine pollutant**

No.

EmS

F-D, S-U

Special precautions for user

Read safety instructions, MSDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

ADG**IATA; IMDG****15. REGULATORY INFORMATION****National regulations**

This Material Safety Data Sheet was prepared in accordance with the Australia National Code of Practice for the Preparation of Material Safety Data Sheets (NOHSC: 2011.) No poison schedule number allocated.

Australia HVIC: Listed substance

Isopropanol (CAS 67-63-0)

Listed.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. OTHER INFORMATION**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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